



## How to fix a chipped or cracked windshield

Avoid expensive replacement costs by repairing a chipped or cracked windshield on your own. Our step-by-step instructions make it easy.

### Imperfections you can fix on your own

In general, DIY kits work best on round damage no more than one inch in diameter and cracks no longer than 12 inches. These are the most common and easily repaired imperfections:

**Cracks**

**Chips**

**Bull's-eyes**

**Stars**

### Before you start

Whether you're fixing a chipped or cracked windshield, make the repair in the shade. Expose it to direct sunlight after the repair is complete so that the resin can cure. For best results, make the repair soon after the damage occurs and before the break can be contaminated by dirt and water.

### Repairing chips: Step-by-step instructions

**Step 1:** Clean windshield with a dry towel.

**Step 2:** Center the ring of the applicator base over the impact point of the break.

**Step 3:** Screw the resin chamber into the center ring of the applicator base until it touches the impact point of the break.

**Step 4:** Carefully squeeze the resin into the resin chamber.

**Step 5:** Screw the pressure driver into the resin chamber to drive the resin into the break.

**Step 6:** Unscrew and remove the pressure driver, then re-insert the pressure driver into the resin chamber to displace any air remaining in the break.

**Step 7:** Remove the resin chamber and pressure driver apparatus from the windshield.

**Step 8:** Touch up if necessary, and apply the curing strips.

**Step 9:** Move the windshield into direct sunlight. Wait five to 10 minutes before removing the curing strips, then scrape off any excess resin.

## **Repairing cracks: Step-by-step instructions**

**Step 1:** Clean windshield with a dry towel.

**Step 2:** Slowly apply resin directly to the crack on the windshield.

**Step 3:** Wait five to 10 minutes for the resin to absorb into the crack.

**Step 4:** Apply the curing strips, and move the vehicle into direct sunlight.

**Step 5:** Wait five to 10 minutes before removing the curing strips, then scrape off any excess resin.

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